## Safe Method:

# **Preparation of fresh or tinned tuna**



Tuna, if not properly stored, prepared or displayed may cause Scombrotoxin food poisoning

Safety Point	Why?	How do you do this?
Tuna, whether purchased cooked within a tin or as chilled or frozen fresh fish, if not handled, processed or chilled correctly can cause Scombrotoxin food poisoning.	Tuna is a species of fish alo with Swordfish and Macker which contains high levels of histidine whilst alive. This r be converted to harmful histamine at any time after fish is caught from the sea. Histamine causes a red rash the skin as well as other symptoms such as nausea, diarrhoea, breathing difficu abdominal pain and in seve cases fainting.	Purchase all tinned tuna from reputable suppliers and in date rel code. Follow the 'instructions on opening' which state that it of should be consumed within two days. Preferably buy small tins of tuna to reduce the necessity to store the decanted contents for any longer than necessary. The Purchase all fresh tuna from reputable suppliers in a fit condition and at a temperature of no more than +5.0° Centigrade if chilled or no more than -18.0° C if frozen.
Tuna needs to be stored correctly before use once opened from any tin or having been purchased fresh or frozen.	Use of the wrong temperat during storage can cause as histidine present to be converted into harmful histamine.	
Once opened and removed from the tin all tuna must be consumed within two days.	Keeping any tuna for more two days adds to the risk or spoilage and the formation histamine.	f tuna is used by/disposed after two days?
Fresh tuna where received frozen must be safely thawed before further use.	Thawing of frozen tuna mu done in such a way as to er that the temperature of the product does not rise sufficiently to convert any histidine present within the to harmful histamine. Thaw must therefore be carried of a controlled way and never room temperature.	Refrigerated at +5.0°C (or colder) If not defrosted in a refrigerator then indicate where else: -

Safety Point	Why?	How do you do this?
Once opened and	Unnecessary exposure of either	Indicate how you control the temperature of tuna during
removed from the tin	raw or cooked tuna to room	preparation: -
or taken from the	temperatures may cause the	By ensuring that once removed from storage that
fridge or freezer for the purpose of preparation	temperature of the fish flesh to rise causing an increase in	preparation time has been pre-planned and is very short $\Box$
the tuna may become exposed to room temperatures which are significant to its	histamine within the fish. The warmer the room – the more likely that histamine will develop. Any preparation at	That you do not <u>at any time</u> leave tuna unattended at room temperature  That you prepare tuna at cooler times of the day or in cooler
safety.	room temperature must therefore be kept as short as	area(s) of the kitchen
	practicably possible.	That you have instructed all staff as to the significance of temperature during preparation $\Box$
During preparation of	a any contamination he fish flesh by ct hand contact or to the fish during preparation and particularly those of the <i>Enterobacteriacea</i> group can	Indicate how you safely prepare any tuna: -
tuna any contamination of the fish flesh by		By handling with washed hands $\Box$
direct hand contact or contact with		By handling with gloved hands
contaminated surfaces	any histidine present to harmful	By using sanitised cutting boards
could introduce bacteria on to it.	histamine.	By using sanitised surfaces
		By using sanitised equipment
Raw tuna must be adequately cooked for	Cooking tuna will kill any bacteria on/in the fish but it will	Indicate how you safely cook tuna: -
consumption.	not destroy any histidine or	Heat rapidly to prevent the conversion of any histidine
·	histamine which might be	present to harmful histamine
	already present as these substances are unaffected by heat.	Heat to a temperature of at least +75.0°C in all parts of the fish $\Box$
Before sale it is	Use of the wrong temperature	Indicate how you store/display your tuna: -
essential that any tuna	at this stage could cause any	Stored refrigerated at +5.0°C (or colder)
intended for consumption is stored	histidine present to be converted into harmful	Displayed at $+5.0^{\circ}$ C (or colder)
or displayed at safe temperatures.	histamine.	
temperatures.		

#### **Prove it**

You may want to be able to demonstrate that you are applying the correct temperatures to tuna as indicated above at all significant stages. You may elect to record the temperatures of your fridges and freezers on a daily basis if you consider it necessary to further show your compliance in this area.

### What to do if things go wrong

Both safe temperature and safe handling are critical to the safety of tuna. If you consider that you have not effectively applied the measures and controls outlined above then you should throw the tuna away.

Part of your opening checks will include the checking of temperatures for storage and display refrigerators. It is advised that these are set to achieve a temperature in food of  $+5.0^{\circ}$ C or colder. If you cannot achieve this then try to reduce the temperature as much as possible to below  $+8.0^{\circ}$ C (which is the minimum legal temperature you should apply to all high – risk food).

Kitchens can be warm places, and the warmer the environment the more likely it is that histamine can develop in tuna during preparation at room temperature. If it is a particularly warm day then it might be safer not to prepare tuna at that time. Formation of histamine is rapid at a room temperature of 21.0°C and very fast at temperatures approaching 30.0°C. If you are unsure about the temperature of the room in which you intend to prepare tuna then use a thermometer to help you decide what to do.

If you mix tuna with other products such as mayonnaise or sweet corn then add them to the tuna in a pre-cooled fashion as this will not introduce warmth to the tuna mix. Remember that heating tuna for example in a Panini will not destroy histamine should it be present in food, so on no account should heating be regarded as any form of control measure.

#### Safe method completed: Date\_

Signature:

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